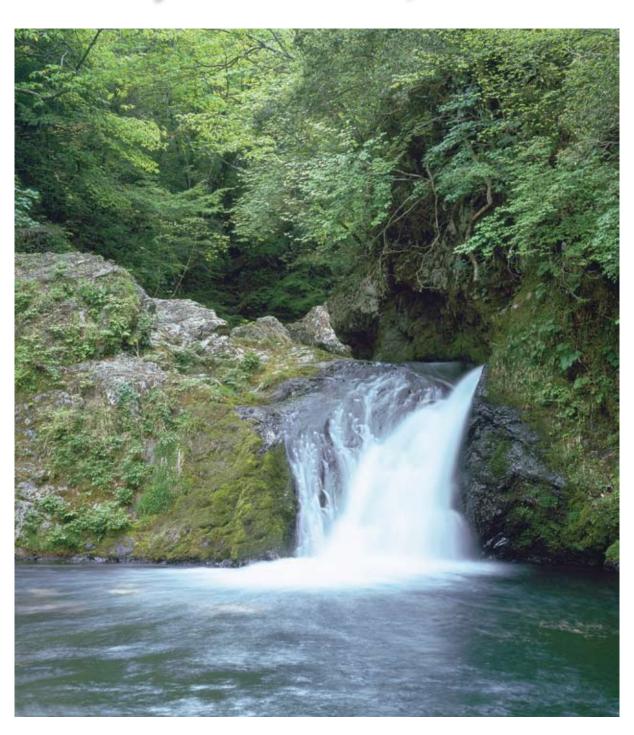


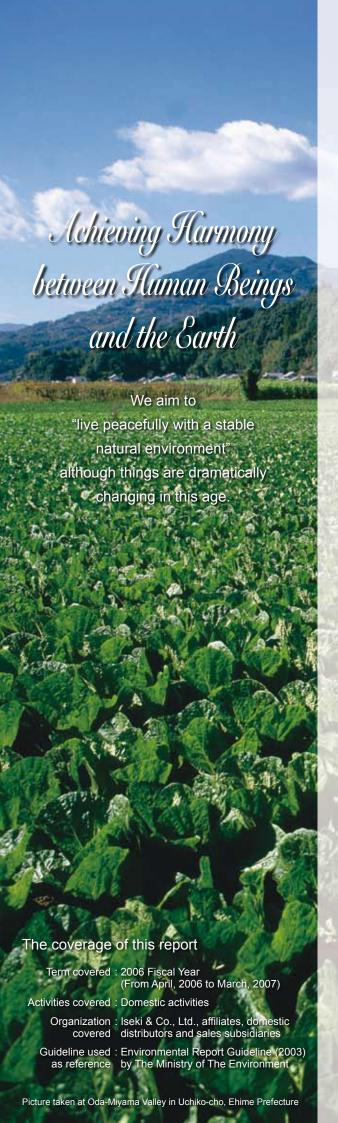


**Environmental Report** 

[Version: 2007]







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# Aiming to bring about a prosperous community, constantly growing in affluence

Global warming has started to progress rapidly in a number of visible manners; such as climate abnormalities, intense typhoons, the melting of perennially frozen ground, and shoreline erosion. The prime cause of global warming is the rapid increase of greenhouse gas (GHG) emissions, itself a result of the mass production, mass consumption, and mass waste-production that followed the Industrial Revolution seen in advanced countries. These consistent causes of global warming were made public by the IPCC (Intergovernmental Panel on Climate Change) in its report of February, 2007. At the G8 Summit held in Heiligendamm, in the chairman's summary statement it was resolved that as a solution to stop global warming "the reduction of greenhouse gases shall be discussed seriously in order to cut their volumes by half of the volumes in 1990 by 2050". From this reason, the actions to stop global warming have further became a real and immediate problem. I believe that the realistic approaches to the reduction of greenhouse gases carried out on an international basis will soon be released to the public. We, the people living these days, must hand down a green earth to our descendants through efforts to preserve the global environment and by developing recycling-oriented society.

Since its foundation over 80 years ago, Iseki has made exertions to improve the productivity through the promotion of agricultural streamlining and by reducing fatigue farming work through providing agricultural machines. The agriculture, a business base of Iseki Group, is the industry which is most similar to natural activities blessed by the sun and water. Iseki believes that our mission is to support this agricultural industry so as to be of service in securing food for the world. At the same time, it is assumed that the creation of bioenergy is a part of agricultural policy. It is a pleasure of Iseki Group to make our contribution to society by providing support for such policy and approaches.

Iseki Group recognizes that it is our social responsibility to hold nature in high esteem and to manage the company while caring for the preservation of the global environment. We therefore position these as important management tasks among others.

Our environment preservation activities were started primarily at our manufacturing factories and they have now spread widely throughout the

factories and they have now spread widely throughout the entire scope of our business, from headquarters to sales subsidiaries, through the implementation of the Environmental Management System (EMS). From initial product development, manufacturing, product logistics and all the way to after-sales activities all business activities at Iseki Group are based on a system to steer and control activities which enable us to achieve detailed targets. For developing an "affluent and continuously developable society", Iseki promises to continue these efforts.

We are pleased to have an opportunity to publish this FY2006 report of our approach and actions to preserve the global environment. Iseki Group carries out now and in future years, our social responsibilities to even greater improve the environmental quality through the Environmental Management activities.

We would like to ask for your further support, assistance, and cooperation to make our activities successful.



President



### Outline of our business

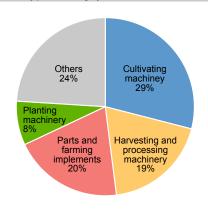
### ⟨Company profile⟩

Company name	ISEKI & CO., LTD.
Headquarter	700 Umaki-cho, Matsuyama-shi, Ehime prefecture Phone: +81-89-979-6111 Fax: +81-89-978-6440
Main office	5-3-14, Nishi-Nippori, Arakawa-ku, Tokyo Phone: +81-3-5604-7602 Fax: +81-3-5604-7701
Foundation	August, 1926
Capital	JPY 22,784,000,000 (as of March 31, 2007)
Employees	Consolidated: 6,765 (as of March 31, 2007)
Business	Manufacturing and sales of following products as our major business.  Cultivating machiney Tractors, Cultivators, Tillers, Lawnmowers  Planting machinery Rice transplanters, Vegetable transplanters  Havesting machinery Combine harvesters, Binders, Harvesters, Vegetable harvesters  Processing machinery Rice hullers, Dryers, Rice milling machinery,  Rice graders, Vegetable harvesting and processing machinery  Others Farming implements, Spare parts, Agricultural facilities

### ⟨Achievement trends (consolidated)⟩

### ⟨Sales composition by product category as of March, 2007 at the end of fiscal year⟩





### ⟨Financial statements⟩

(As of March 31, 2007)

(From April 1, 2006 to March 31, 2007)

	Summary of consolidated balance sheet							
Account	Amount (in mil. JPY)	Account	Amount (in mil. JPY)					
Cash and time deposits Notes and accounts receivable	5,270 31,950	Notes and accounts payable, trade Short-term borrowings Long-term debt Others	42,352 31,815 26,500 24,969					
Inventories Others	45,511	Total liabilities	125,638					
Current assets	3,638 86.371	Common stock Capital surplus	22,784 12,815					
Tangible fixed assets Intangible fixed assets Investments and other assets	80,152 986 13,851	Retained earnings Treasury stock Net unrealized holding gain on securities Land revaluation reserve Foreign currency translation adjustments Minority interests in consolidated subsidiaries	5,548 (163) 2,598 10,527 28 1,585					
Fixed assets	94,990	Total shareholders' equity	55,724					
Total assets	181,362	Total liabilities, minority interests and shareholders' equity	181,362					

Note: The amount shown is the number after rounding	the fractional part.
---	----------------------

Consolidated statement of income						
Account	Amount (in mil. JPY)					
Net sales Cost of sales Gross profit	153,728 105,309 48,419					
Selling, general and administrative expenses Operating income	46,175 2,243					
Non-operating income Non-operating expenses Ordinary income	1,509 2,476 1,276					
Extraordinary gains Extraordinary losses Income before income taxes and minority interests	44 513 807					
Income taxes Minority interests in consolidated subsidiaries Net income	753 35 18					

Note: The amount shown is the number after rounding the fractional part.

### ⟨Major products⟩

### Tractors







### Rice transplanters







Combine harvesters







(Machines for exports)







Line-up of other products













Weighing and separating machine

Coin-operated rice milling machine

Hydroponics facility

### Eco vision

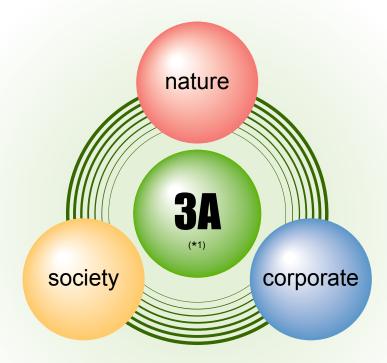
**Environmental management** 

Iseki has determined the direction which can be the base of our "Eco vision: Green Cycle", and the words, "Environmental concept", "Basic environmental policy", and "Environmental conduct guidelines", best explain our principles.

### [ Green Circle ]

3A is: The management on the Axis of Agriculture and Agricultural machine (3A)

"Business Management with Agriculture and Agricultural Machinery as its key"



Iseki has walked together with Agriculture since its establishment. Based on our managerial creed, "Management on the Axis of Agriculture and Agricultural machines", we promote environmental preservation activities with harmony between nature and society.

#### [ Environmental concept ]

"Agriculture and Agricultural machines" are the axes of our management and we contribute to the formation of a continuously growing society through activities for harmonizing nature, society, and business entities.

### [ Basic environmental policy ]

- Maintain environmental management system and its functional applications
- Reducing elements of our business activities and products which may be causing stress on the environment
- 3. Compliance with environmental laws, regulations, and standards
- 4. Environmental education and information disclosure

#### [ Environmental conduct guidelines ]

- Development activities considering environment Recycling and reduction of noise, vibration, fuel consumption, emission gas, and environmental stress substances
- Environment-friendly manufacturing activities
   Prevention of (air, water, noise, and vibration) pollution,
   energy-saving, resource-saving, and purchasing green
- 3. Office activities considering environment Energy-saving and resource-saving
- Distribution and logistics considering environment Improvement of transportation system (packaging materials, efficient transportation), energy-saving and disposition of industrial wastes
- Environmental education and information disclosure
   Environmental education to be offered to employees, participation in social activities and information disclosure

### Outline of management

**Environmental management** 

We deploy our approaches to develop the recycling-oriented society within all of our group companies.

#### ⟨Promotional scheme⟩

Entire companies within Iseki Group promote the development of recycling-oriented society through involvement with R & D dept., Production dept., Logistics dept., and sales subsidiaries.

### ⟨Environmental planning group meeting⟩

The Environment Planning Group Meeting plots out tangible plans to be deployed in each district, provides strategies and advice to the Environment Committee, assists each district to deploy environmental targets and action plans, and manages the progress of such plans. At the same time, the Environmental Management Office and the Product Assessment Committee, which supports the designing of environment-friendly products, are established to assist activities to be efficient and successful.

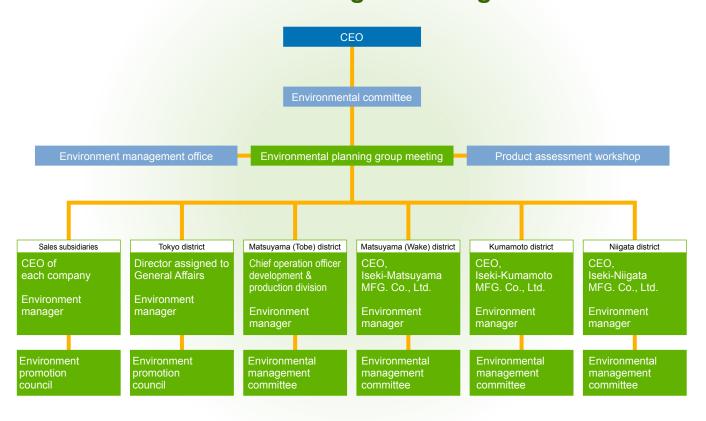
#### ⟨Environment committee⟩

The Environment Committee, whose members include the president as chairman and all directors, deliberates and determines Iseki group's basic policies regarding the environment, as well as the accommodation of management targets, action plans, and corrective actions for critical environmental issues submitted by the Environment Planning Group Meeting.

#### **⟨Environment management system employed in each district⟩**

An Executive Officer responsible for the environmental management activities and the Environmental Management Officer are assigned to Tokyo, Matsuyama (Tobe), Matsuyama (Wake), Kumamoto, Niigata and sales subsidiaries in each district. These executive officers shall be responsible for the determination of policies and the deployment of action plans in each district.

### [ Environmental Management Organization ]



### Environmental management system

**Environmental management** 

### [ Development of a management system for self-directed and continuous improvement ]

Iseki Group has already implemented the Environmental Management System in accordance with the global standard, ISO14001, and the environment preservation activity assessment program, EA-21, under supervision of the Ministry of the Environment and deals with self-directed and continuous environment preservation activities. The certified companies in each district take responsibility for deploying activities which are most suitable for both the regional characteristics of community and the business activities of Iseki. We apply the process of "Plan, Do, Check and Action", which is the basis of the environment preservation activities in accordance with ISO14001, in an efficient manner so as to spiral up the development of recycling-oriented society.



### ⟨Certified environment control system of Iseki group⟩

As Iseki Group companies were certified the global standard ISO14001 and EA-21 listed below, we support local communities in developing recycling-oriented societies by playing active roles in environmental preservation activities.

Certification	Business entity	Major business	Registration number	Date of certification
	Iseki-Matsuyama MFG. Co., Ltd.	Manufacturing tractors, small combined harvesters, engines, and dryers	JQA-EM0341	February 26, 1999
ISO14001	Iseki-Kumamoto MFG. Co., Ltd.	Manufacturing large multi-purpose combined harvesters	JQA-EM1382	March 9, 2001
10014001	Iseki-Niigata MFG. Co., Ltd.	Manufacturing rice transplanters and rice hullers	JQA-EM3313	August 1, 2003
	Iseki & Co., Ltd. (Main office)	Sales of agricultural machinery	JQA-EM5761	March 23, 2007
	Iseki-Ueki MFG. Co., Ltd.	Manufacturing of precision parts, machining, stamping and welding	IGES-0000645	March 8, 2006
	Iseki Hokkaido Co., Ltd.	Sales and servicing of agricultural machinery and sales of agricultural materials	IGES-0000708	March 30, 2006
	Iseki Tohoku Co., Ltd.	Sales and servicing of agricultural machinery and sales of agricultural materials	IGES-0000636	March 6, 2006
	Ibaraki Iseki Sales Co., Ltd.	Sales and servicing of agricultural machinery and sales of agricultural materials	IGES-0000818	June 21, 2006
	Tochigi Iseki Sales Co., Ltd.	Sales and servicing of agricultural machinery and sales of agricultural materials	IGES-0000712	March 31, 2006
	Gunma Iseki Sales Co., Ltd.	Sales and servicing of agricultural machinery and sales of agricultural materials	IGES-0000699	March 30, 2006
	Saitama Iseki Sales Co., Ltd.	Sales and servicing of agricultural machinery and sales of agricultural materials	IGES-0000750	May 17, 2006
	Chiba Iseki Sales Co., Ltd.	Sales and servicing of agricultural machinery and sales of agricultural materials	IGES-0000811	June 12, 2006
	Nagano Iseki Co., Ltd.	Sales and servicing of agricultural machinery and sales of agricultural materials	IGES-0000820	June 21, 2006
EA-21	Niigata Iseki Sales Co., Ltd.	Sales and servicing of agricultural machinery and sales of agricultural materials	IGES-0000768	May 22, 2006
EA-21	Iseki Hokuriku Co., Ltd.	Sales and servicing of agricultural machinery and sales of agricultural materials	IGES-0000780	May 25, 2006
	Iseki Tokai Co., Ltd.	Sales and servicing of agricultural machinery and sales of agricultural materials	IGES-0000776	May 25, 2006
	Mie Iseki Sales Co., Ltd.	Sales and servicing of agricultural machinery and sales of agricultural materials	IGES-0000771	May 25, 2006
	Keiji Iseki Sales Co., Ltd.	Sales and servicing of agricultural machinery and sales of agricultural materials	IGES-0000763	May 22, 2006
	Iseki Kinki Co., Ltd.	Sales and servicing of agricultural machinery and sales of agricultural materials	IGES-0000614	February 17, 2006
	Nara Iseki Sales Co., Ltd.	Sales and servicing of agricultural machinery and sales of agricultural materials	IGES-0000673	March 28, 2006
	Iseki Chugoku Co., Ltd.	Sales and servicing of agricultural machinery and sales of agricultural materials	IGES-0000898	August 2, 2006
	Iseki Shikoku Co., Ltd.	Sales and servicing of agricultural machinery and sales of agricultural materials	IGES-0000670	March 28, 2006
	Iseki Kyushu Co., Ltd.	Sales and servicing of agricultural machinery and sales of agricultural materials	IGES-0000739	May 17, 2006
	Agrip Co., Ltd. Kanto Office	Sales and servicing of agricultural machinery and sales of agricultural materials	IGES-0000774	May 25, 2006
	SUM Electro Mechanics Co., Ltd.	Manufacturing, sales and maintenance of hydraulic testers	IGES-0001296	January 29, 2007

### ⟨Environmental auditing⟩

	lseki-Matsuyama MFG. Co., Ltd.			Iseki-Kı	ımamoto MFG. (	Co., Ltd.	Iseki-Niigata MFG. Co., Ltd.		
FY2006	Total number of departments audited	Nonconformance	Improvement opportunities	Total number of departments audited	Nonconformance	Improvement opportunities	Total number of departments audited	Nonconformance	Improvement opportunities
Internal environmental auditing	58	0	6	26	0	8	15	0	2
External regular auditing	17	0	9	13	0	22	15	0	4

Iseki carries out internal environmental auditing and regular auditing by external institutions in order to assess if the Environment Management System functions properly and effectively, as well as to ascertain whether approaches to preserve the environment are appropriate. In FY2006, we have had several improvement opportunities while having no serious nonconformances as mentioned above.

# Mid-term and long-term environmental targets and results of the year FY2006

### **Environmental management**

Iseki group aims to define the mid-term and long-term environmental targets and achieve our environment target and object by 2010. Hereby, we report on the results of our major activities in FY2006.

Item	Mid and Id	ong term environment targets	Accomplishments in FY2006	Evaluation	Relevant pages
пеш	IVIIQ ATIQ IQ	Reduced the volume of	Accomplishments in FF2000	Lvaluation	pages
	Prevention of global warming	energy-generated CO <sub>2</sub> emission for the total production volume by 15% comparing to the volume in FY1997	The volume of $CO_2$ emission for the total production volume was reduced by 5% of the datum year. Even though the production volume decreased from the last year, as a result of restraint of the total emission volume, it was reduced by $3.5\%$		11
Eco Factory	Reduction of water used	Reduced the volume of water used for the total production volume by 30% or more compared to the volume in FY1997	The volume of water used for the total production volume increased by 9.5% of the datum year because outsourced parts were being manufactured in-house. However, this is equivalent to a reduction of 2.5% from the last year as water circulation devices were installed. By implementing 3-year mid-term plan in near future, we will greatly reduce the total volume of water use.		12
ctory	Reduction of wastes	Reduced the final volume of wastes for the total production volume by 70% or more compared to the volume in FY1997	The final volume of wastes for the total production volume was 73% lower than the datum year and 56% lower than the last year as the waste recycling ratio was improved through our activity to reuse and recycle casting sand and to segregate wastes.	0	12
	Chemical substance control	Reduced the volume of controlled substances for the total production volume by 20% or more compared to the use in FY2001	The controlled chemical substances for the total production volume was 6% more than the datum year and 11% more than the last year as larger volume of thinner was used in the new painting line installed this year. We will try to reduce the usage of thinner by stabilizing the operation of the new painting line in early next year.		13
Item	Mid and lo	ong term environment targets	Accomplishments in FY2006	Evaluation	Relevant pages
Ec	Approach to LCA	Promotion and enlarging the application of environment-friendly designing	We enlarged the object models which are subjected to LCA approach for total assessment of environmental impacts and as a result, we have reduced the environment stresses by reducing the number of components and the total weight of machinery. At the same time, we succeeded in reducing the number of parts and components which contain harmful heavy metals through promotion of environmental-friendly designing.  To reduce the air pollutants discharged by diesel engines, Iseki have developed environment-conscious diesel engines. In addition to meeting the emission control of Japan and other countries in the world, our engines comply with the agricultural industry's voluntary controls which are not legally binding.	0	13-15
Eco Products	Reduction of packages resulting environmental stress	Completely eliminate wood packaging materials used for major products by the end of FY2006	Iseki have successfully eliminated all wood packaging materials from among our packaging materials used for major products. We will further deal with the improvement of the packaging material return rate.	0	_
	Promotion of purchasing green	Promoted purchasing green through good relationships with business partners	Purchasing Green was deployed as a company-wide activity since FY2004, and currently, the ratio of office supplies purchased through this activity in the entire company is approximately 90%. The ratio of the purchasing green for production parts is approximately 70%.	0	16
	Support of nature-friendly agriculture	Promotion of development of environment preservation agriculture promotion products	We dealt with the farming methods which enabled us to cut down the volume of agricultural chemicals used. The impacts of soil and water contamination to the environment were reduced while optimizing the farming conditions. We will promote these farming methods to be in practical use in near future.	0	16
Item	Mid and lo	ong term environment targets	Accomplishments in FY2006	Evaluation	Relevant pages
			The headquarter departments were certified ISO14001 newly.		1.2.2
Reinforcemen Manage	Environmental management system	ISO14001 certificate updating at each manufacturing plant / Promotion to be certified EA21	In order to deal with the improvement of approaches to the environmental preservation, we have promoted and suggested the application of EA21 interim auditing after certification to 18 dealers and group companies.	0	7
orcement of Er Management	Implementation of environmental accounting	Introduction of environmental accounting and up-grading	After introducing the environmental accounting in 2004, this activity was deployed to 4 other manufacturing plants. From now on, we will check if the environmental preservation effects are comparable for the investment.	0	9
nt of Environment ement Basis	Environmental risk management	Strictly obey laws and regulations / Predict potential risks and strengthen the management system in order to prevent the actualization of such risks strictly	Iseki cleared all criteria of legal measurement requirements. From now, we will promote the matters to be satisfied by the business establishments and particular goods holders according to the provisions of Amended Energy-saving Law.  Iseki implemented emergency training on a regular basis at each business establishment to be able to respond to emergency cases.	0	9-10
Item	Mid and lo	ong term environment targets	Accomplishments in FY2006	Evaluation	Relevant pages
Collaborative Creation Together with Stakeholders	Environmental education	Raising employees' environmental consciousness / offering training to improve the environment preservation techniques	We strived to improve the capability of internal auditors through training by external educational institutes.  We recommended employees to have the official qualifications needed to deal with laws and regulations such as amended energy-saving law.  We trained and assigned new internal environment auditors in order to maintain the environmental management system properly.	0	17
Creation Stakeholders	Environmental communication	Promotion of volunteer activities / enhancement of collaboration with community	Iseki had accepted and arranged the factory tours for elementary school students and general public in order to communicate about the importance of agriculture and agricultural machinery.  Iseki's employees joined the environment volunteer activities such as clean-up campaign of the community surrounding each business establishment.	0	18
			Evaluation criteria : ○: Achieved △: Nearly achiev	red ×: N	ot achieved

### **Environmental accounting**

### **Environmental management**

Iseki Group deals with the use of aggregated costs used for the environment preservation activities for our management decisions relevant to environment preservation, as well as for a guideline of valuation of business through information disclosures to the public. The implementation of environmental accounting started in FY2004.

The amount invested for environment preservation costs (pollution prevention, environment preservation, and resource recycling costs) in 2006 was 242,000,000 JPY. The total amount of expenses was 572,000,000 JPY that we made through some investments into diesel engine emission gas.

	Er	nvironment preservation cost		
Category		Category Major programs		Expenses (in 1,000 JPY)
(1)	Cost spent in the business area	-	141,000	88,900
Bre	① Pollution prevention cost	Sewage treatment	32,000	31,100
Breakdown	② Environment preservation cost	Inverter installation	103,000	1,500
OWn	3 Resource recycling cost	Waste treatment	6,000	56,300
(2)	Cost required at previous and later stages	Green purchasing	0	5,700
(3)	Control activity cost	Maintenance of environment management system	0	69,500
(4)	Research and development cost	Corresponding to emission gas regulation	101,000	403,000
(5)	Community activity cost	Cleaning activity in the district	0	5,000
(6)	Environment recovery cost	-	0	0
	Tota	l	242,000	572,100

Scope of aggregation: (Iseki-Matsuyama, Iseki-Kumamoto, Iseki-Niigata, and Iseki-Houei MFG. Co., Ltd.)
Period of data: April, 2006 to March, 2007

Method of aggregation: Costs and effects are figured out and aggregated in accordance with the Environmental Accounting Guide Line 2002 edition by the Ministry of the Environment.

Economic effects resulted from the environment preservation measures							
Details of effect Amount (in 1,000 JPY)							
(1) Reduction of volume of various resources to be consumed	5,700						
(2) Reduction of environmental stress substances	35,300						
(3) Reduction of energy consumption	10,000						
Total	51,000						

The economic effect resulting from the environment preservation measures, such as recycling of wastes, streamlining of painting methods, use of energy-saving machines, use of processing machines equipped with energy-saving components and appropriate control and operation of boilers, was 51,000,000 JPY. The physical effect was the reduction of CO<sub>2</sub> emission by 4,621 tons, reduction of water consumption by 75,700 tons, and recycling of wastes by 5,362 tons.

### Environmental risk management

### **Environmental management**

### [ Actions to comply with Antipollution Laws ]

### (Establishment of self-directed standards and management in the company)

Iseki set up and applied more stringent self-directed control standards than those described in the environment-related laws and regulations. As shown in the table below, we have cleared all the self-directed control standards as a result of activities in 2006.

			Iseki-Matsuyama MFG Co., Ltd.			Iseki-Kumamoto MFG Co., Ltd.			Iseki-Niigata MFG Co., Ltd.		
	Measured item	Unit	Regulatory standards	Self-directed control standards	Result in 2006	Regulatory standards	Self-directed control standards	Result in 2006	Regulatory standards	Self-directed control standards	Result in 2006
	Volume of suspended substances (SS)		200	96	3	200	40	5	90	45	5
Water	Volume of biochemical oxygen demand (BOD)	mg/L	160	120	0.7	160	8	2	60	30	13
quality	Chemical oxygen demand (COD)		160	96	9.9	-	-	-	-	-	-
	n-hexane (Mineral oil)	ppm	30	18	Less than 1	5.0	2.4	Less than 0.5	5.0	5.0	0.7
Air	Particulate	g/m³N	0.30	0.18	0.03	0.30	0.08	Less than 0.01	0.20	0.10	Less than 0.01
All	Nitrogen oxide (NOx)	ppm	250	150	68	250	200	93	230	150	51
Dioxin	Emission gas	ng-TEQ/m <sup>3</sup> N	5.0	3.0	0.55	-	-	-	-	-	_

- : shows standard N/A or not applicable machines

### ⟨Frequency of environment data measurement⟩

Machine equipment and place		Measured item	Measuring frequency				
Machine, equipment, and place	Measured Item		Iseki-Matsuyama MFG. Co., Ltd.	Iseki-Kumamoto MFG. Co., Ltd.	Iseki-Niigata MFG. Co., Ltd.		
		General (BOD, pH, SS, others)	Once a year	Once a year	Once a year		
Industrial effluent	Water quality	Nitrogen and phosphorus	Every day	Once a year	-		
	, ,	COD • PH	Every day	Once a year	-		
Casting melt furnace (Paint oven in Niigata)		Λ:-	Twice a year	-	Twice a year		
Boiler (Hot air heater in Niigata)		Air	Twice a year	Twice a year	Once a year		
Waste incinerator		Dioxin	Once a year	-	-		
Lot boarder line		Noise	Twice a year	Once a year	Once a year		
	Vibration		Twice a year	-	-		

- : shows standard N/A or not applicable machines

### Environmental risk management [Example of control for air pollution prevention]

**Environmental management** 

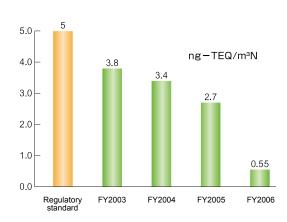
### [ Control to inhibit the generation of dioxin and other hazardous substances ]

### ⟨Reduction of dioxin emission using a newly installed activated carbon adsorption tank⟩

As it has been mentioned, Iseki-Matsuyama MFG sets up and applies a self-directed emission control standard which is more stringent than the legal standards stipulated in the Law Concerning Special Measures Against Dioxins (The Dioxin Law). However, for

stricter control of emission, Iseki installed the activated carbon adsorption tank in the stage after the cyclone dust collector. As a result, a great volume of dioxin emission was cut down in 2006.

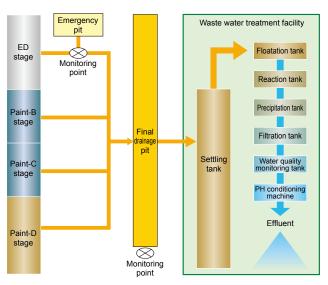




### Environmental risk management [Example of control for water pollution prevention]

**Environmental management** 

### [ Prevention of water pollution through proper treatment of industrial sewage ]



Iseki-Kumamoto MFG. Co., Ltd. applies particularly strict self-directed control standards, which are more stringent than the legal standards, for the everyday release of sewage into rivers and public sewer systems. We monitor the sewage, which flows into the waste water treatment facility from our paint stages, numerically using the BOD measuring device and pay our best efforts to optimize the sewage treatment such as by reducing the burden to environment. We have installed the emergency pit in the electric deposition (ED) stage so that to respond to the emergency situations.

Measured data of Iseki-Kumamoto MFG. Co., Ltd.

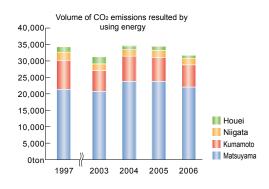
Item		Regulatory standards	Self-directed standard	Record of FY2006
Volume of suspended substances (SS)		200	40	5.0
Volume of biochemical oxygen demand (BOD)		160	8.0	2.0
hydrogen-ion concentration (PH)		5.8 - 8.6	6.0 - 8.4	7.6
n-hexane (Liquid petroleum)	ppm	5.0	2.4	Less than 0.5

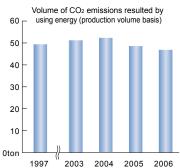
### Promotion of energy saving [ Preventing global warming ]

**Environmental performance** 

### [ Reduction of energy use in the plant ]

Four manufacturing plants of Iseki Group have been striving to reduce energy consumption. This is being done by reducing fuel consumption required for production activities and by maximizing the efficient operation of all machines and facility used in the production processes. The total volume of CO<sub>2</sub> emissions in FY2006 was 8.2% lower than the previous year. This is equivalent to a 3.5% reduction in per production volume.

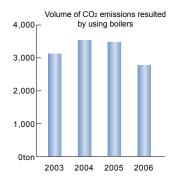


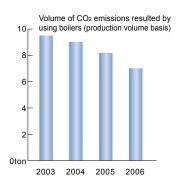


### (Improvement of energy-saving performance by downsizing and minimizing the number of boilers used)

Iseki-Matsuyama MFG. Co., Ltd. uses boilers to generate steam as thermal source for production use and heating. By downsizing and minimizing the number of boilers required, we could reduce fuel consumption while streamlining the operation of such boilers. This led to efficient energy-saving and a reduction of CO2 emissions.

The volume reduced in 2006 was 20% of the previous year and this is equivalent to a 15% reduction in per production volume.





### (Improvement of energy-saving performance of crossing bars in transformer stations)

Iseki-Kumamoto MFG. Co., Ltd. used to leave the electric switches of the crossing bars ON year-round, except at the time of annual inspections. Starting from FY2006, the switches of the crossing bars have been controlled by timers in order to reduce electricity consumption, now the switches are turned off except at time of operation. As a result, in FY 2006, electricity consumption was reduced by 66,200 kWh/year and CO2 emissions were down by 25 tons/year.

Electricity-saving effect	66,200 kWh / yr.
CO <sub>2</sub> -reduction effect	25 tons / yr.

### [ Aggregation of total volume of transport concerning product logistics ]

### (Aggregation of total volume of transport concerning product logistics)

As a revised Energy-Saving Law is in effect, Iseki has aggregated the volume of products and parts transported in Japan and the corresponding exhaust volume of CO2 in 2006. The result of this aggregation was 30,400,000 ton km of parts and products and 4,410 tons of CO2. The rate of modal shift was 39%. In the future, we will strive to further reduce energy consumption associated with logistics by improving the load efficiencies, promoting modal shifting, and improving logistics operations.

Total volume of transported products	30.4 million ton km
Volume of exhausted CO <sub>2</sub>	4,410 t-CO <sub>2</sub>
Modal shift rate	39%

★ Modal shift rate: (volume of logistics by rail and sea) ÷ total volume of logistics (truck + air + rail + sea)

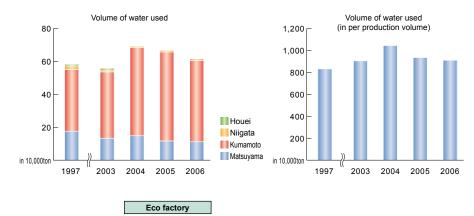
Eco factory

### Promotion of energy saving [ Preserving water resources ]

**Environmental performance** 

### Reduction of volume of water used

According to the installation of the water circulation facility, we strived to reduce the volume of water used. The volume of water used in FY2006 was reduced by 7.5% from the previous year. This is equivalent to a 2.5% reduction in per production volume.

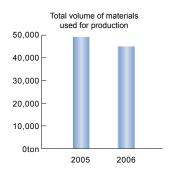


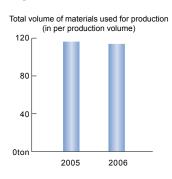
### Promotion of energy saving [Reduction of total volume of materials used for production]

**Environmental performance** 

### [ Reduction of total volume of materials used for production ]

In order to reduce the generation of greenhouse effect gasses by reducing the volume of materials used, Iseki-Matsuyama MFG. Co., Ltd. calculated the total volume of materials used for production. This included all raw materials, indirect production materials, and outsourced and purchased parts. In comparison to FY2005, we reduced the total volume of materials by 2% in the FY2006.





# Reduction of industrial wastes [3R of production processes]

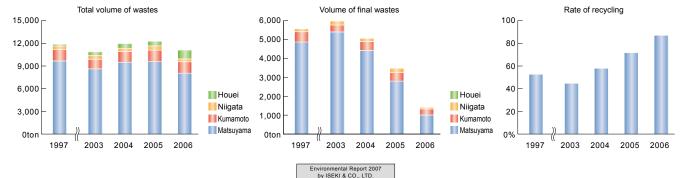
**Environmental performance** 

Eco factory

### [ Approach of Iseki Group ]

To contribute towards the acceleration of a recycling-oriented society. Iseki made best efforts in recycling and reusing resources by reducing the total volume of wastes, reusing them and recycling the wastes at four manufacturing plants. In FY2006, Iseki reduced the final volume of wastes by 10% from the previous year, at the same time, per production volume was down 5% compared to FY2005. The final volume of wastes

reduced this year was 58% less than last year and there was a 56% drop in the volume of per production volume compared to the previous year. As a result, our recycling rate improved to 87% which is 15% better than the last year. Now and in the future, Iseki will take further approaches towards the inhibition, reuse, and recycling of wastes in accordance with the businesses of each manufacturing plant.



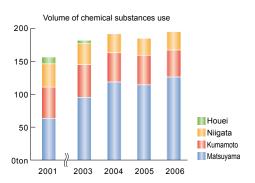
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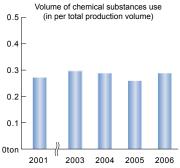
### Optimal control and reduction of use of chemical substances

**Environmental performance** 

### [ Optimal control of chemical substances ]

The volume of use, emission, and transportation of Category-1 Chemical Substances (1 ton or more) stipulated by PRTR law is as follows. The volume of use for the total production volume in FY2006 was 11% more than previous year as there were some losses due to the installation of additional painting equipment. In order to reduce the impact to the environment, Iseki will closely monitor the appropriate control and management of such chemical substances.





#### [ Volume of use of substances controlled by PRTR law ]

			FY2001					FY2005					FY2006		
	Matsuyama	Kumamoto	Niigata	Houei	Total	Matsuyama	Kumamoto	Niigata	Houei	Total	Matsuyama	Kumamoto	Niigata	Houei	Total
Xylene	20.1	26.7	13.9	6.5	67.2	38.1	24.8	11.0	0.0	74.0	37.4	22.7	12.8	0.0	72.8
Toluene	13.4	4.7	8.5	1.0	27.7	19.8	4.7	5.4	0.0	29.8	33.3	4.4	5.2	0.0	42.8
Ethyl benzene	16.8	14.7	9.1	0.0	40.6	37.0	13.8	9.3	0.0	60.1	36.4	12.2	10.1	0.0	58.7
Water-soluble zinc compound	0.0	1.2	0.0	3.2	4.4	0.0	1.6	0.0	0.0	1.6	0.0	1.8	0.0	0.0	1.8
Dichloromethane	13.0	0.0	2.4	0.0	15.4	18.8	0.0	0.0	0.0	18.8	18.8	0.0	0.0	0.0	18.8
1, 3, 5-Trimethylbenzen	0.8	0.0	1.4	0.0	2.2	1.2	0.0	0.1	0.0	1.3	0.9	0.0	0.2	0.0	1.1
Total	64.1	47.3	35.4	10.7	157.4	114.9	44.9	25.8	0.0	185.6	126.8	41.0	28.2	0.0	196.0

(unit:ton)

#### [ Volume of emission and transportation of substances controlled by PRTR in FY2006 ]

Substances whose annual handling volumes in each plant are 1t or more <0.5t or more in the case of Specified Category-1 substances>

Government Name of substance			Volume of	Volume of transportation			
Ordinance No.	Name of Substance	Air	Public water area	Land	Landfilling in own site	Sewer system	Move to outside
63	Xylene	62,786	148	0	0	0	425
227	Toluene	40,996	74	0	0	0	212
40	Ethyl benzene	57,594	148	0	0	0	425
1	Water-soluble zinc compound	0	586	0	0	0	586
145	Dichloromethane	18,800	0	0	0	0	3
224	1, 3, 5-Trimethylbenzen	1,000	24	0	0	0	28
	Total	181,176	980	0	0	0	1,679

(unit : kg)

Eco products

# Approach to environment-friendly designing

**Environmental performance** 

### ⟨Approach to reduce the number of wires and cables used⟩

Conventional rice hullers were equipped with various sensors for control and the sensors were connected to a control box using cables. The new model is with various changes, such as a change of position of the control box, and the buttons and switches are integrated and built into the control box while laying the box at the position suitable for operation. This reduced a substantial number of sensors as positional information, which used to be obtained through many sensors, is now combined with the mechanism. These changes contribute to the reduction of total cable length by 56%.



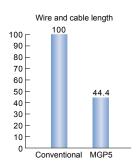


Figure shows the index of a new rice huller when the conventional model is concerned to be 100.

### Approach to environment-friendly designing

**Environmental performance** 

### ⟨Approach to reduce the weight and the number parts used⟩

In comparison with our conventional 4-row combine harvester (HF431), the new model, HVG428, reduced its weight by 31%, with a corresponding reduction in the total number of component parts of 22%. By integrating the carrier devices and shortening the width before and after the carrier devices, the construction of the 4-row harvester was considerably simplified without diminishing the

mowing performance. At the same time, the operational efficiency has improved 25% from the conventional machine. This weight-saving compact 4-row combine harvester can be operated simply as 2-row type harvesters because of its simplified operation and its ability to turn in a small radius.



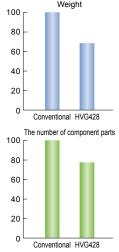
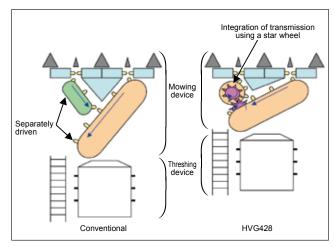


Figure shows the index of a new combine harvester when the conventional model is concerned to be 100.



Integration of carrier devices

### (Approach to environmental stress reduction)

The emissions from diesel engines, such as NOx (nitrogen oxide) and PM (particulate suspended matters), are air pollutants and these are also said to be causes of environment pollution. In order to reduce air pollutants, Iseki strives to develop and design environmentally responsive diesel engines.

Iseki's engines are certified by various emission gas standards in the countries of the world (EPA, CARB, EC) and they also meet the criteria of Japanese emission control started in 2003. They also comply with the self-directed emission control for multi-purpose diesel engine, whose size is less than 19kW, in effect since January, 2006.



Names of standards	Self-directed emission control	Special automobile emission control	EPA non-road diesel engine emission control	EC non-road diesel engine emission control
Area	Japan	Japan	USA	EC
Authority	-	Ministry of Environment, Ministry of Land, Infrastructure, and Transportation, Ministry of Economy, Trade, and Industry	American Environmental Protection Agency (EPA) California Air Resource Bureau (CARB)	EC member countries
Engine type	Diesel engine	Diesel engine	Diesel engine	Diesel engine
Output restriction	Less than 19kW	19kW or more, Less than 560kW	Entire output range	19kW or more, Less than 560kW
Usage of engine	Multi-purpose engine	Special vehicles, Specified special vehicles	Engine for non-road	Engine for non-road
Control emission	NOx + NMHC, CO, PM, Transient smoke	NOx, HC, CO, PM, Black smoke, FA	NOx + NMHC, CO, PM, Transient smoke	NOx, HC, CO, PM
Start time of control	Primary : January 1, 2006 Secondary : January 1, 2009	Primary : October 1, 2003 Secondary : October 1, 2006 *For specific special vehicles, the start time was October 1, 2006.	Tier 1 : January 1, 1996 Tier 2 : January 1, 2001 Tier 3 : January 1, 2006 Interim Tier 4 : January 1, 2008 Tier 4 : January 1, 2014	Stage 1 : December 31, 1998 Stage 2 : December 31, 1999 Stage 3A : December 31, 2005 Stage 3B : December 31, 2010 Stage 4 : December 31, 2013

### Approach to environment-friendly designing

**Environmental performance** 

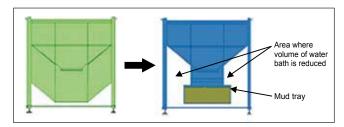
### ⟨Approach to reduce the volume of water used for washing carrots⟩

In the carrot farms having large crop acreage, carrots are now being put in large relay bags after harvesting. The carrots are then directly unloaded from the relay bags into a washing machine with a large water bath in order to wash a great number of carrots at one time. Recently, such types of washing machines are frequently seen at large farms. Conventional washing machines required a greater amount of water for carrot washing and also for the cleaning of the machine itself, especially the cleaning of lower escalator of the water tank as mud would often accumulate in that area. These were the issues that we needed to solve.

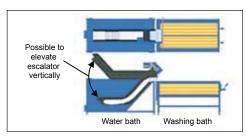
A recently developed high speed carrot washing machine requires only 1 ton of water per washing cycle, while the conventional type still needs 2 tons, as the shape of water bath is changed to Y-type. Furthermore, a mud pan was installed under the water bath restricting the mud's flow into the washing bath. This resulted in a dramatic reduction in the volume of water as the need to change the water has reduced sharply. The new water bath escalator elevates vertically, and thus, the cleaning of mud that accumulates at the bottom of the water bath has become much easier, now only a simple rinsing is required.







Water bath volume and mud tray



Function of water bath escalator to elevate vertically

### ⟨Approach to lead-free cabin windshields for tractors⟩

For the prevention of the aging of windshield adhesives resulting from ultraviolet sunlight, as well as to improve appearance quality, the windshields of Iseki's tractor cabins have black ink printed at the periphery of inner windshields. The ink that was conventionally used for this purpose contained lead. However, lead is a harmful heavy metal, one which electric and electronic products include it are strictly controlled in Europe, leading to difficulties in exporting and selling such products in Europe. The ink used in Iseki's TJW series large tractors has now been changed to "environment-friendly lead-free ink." In the future, Iseki will promote the replacement of conventional ink used for cabin windshields of all other models with this new "environment-friendly lead-free ink."



TJW series track

### Support for nature-friendly agriculture

**Environmental performance** 

### ⟨Approach to hydroponics facility aspiring for agricultural chemical-free cultivation⟩

Iseki has reduced the use of agricultural chemicals by 85% (our record) by using a combination of biotic control systems (using naturally occurring enemy pesticides and microbial pesticides), physical control systems (adhesive sheet wraps and fly screens), other disinfecting methods (such as the use of strong acid electrolyzed water) which use no agricultural chemicals and by

establishing and strictly carrying out preventive controls. In the future, we aim to develop technologies which will enable us to further reduce the use of agricultural chemicals. At the same time, we will strive to reduce stresses to the environment through generalizing the use of these technologies.



Physical control system (Holiber tape)

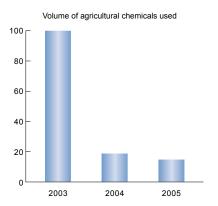


Figure shows the index of each year when the record in 2003 is concerned to be 100.

Eco products

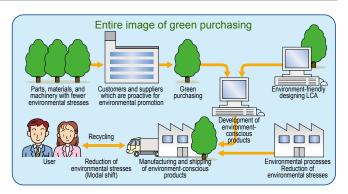
### Green purchase

**Environmental performance** 

#### ⟨Green purchase of office suppliers⟩

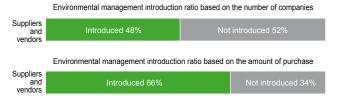
We have established the green standards for paper and 14 other categories of commercialized commodities such as office suppliers and electric and electronic devices. In order to follow these standards, Iseki promoted the purchase of products with environmental labels such as eco marks and GPN standard products on a priority basis. The total amount of green purchase of entire Iseki Group was 90% of the total purchase in FY2006.





### **\( Level of environmental awareness of our suppliers and vendors \)**

The Green Purchase ratios of our suppliers and vendors based on the environmental management system (EMS), such as ISO14001 and Eco Action 21 (EA-21), were 48% of the total number of vendors and suppliers and the amount of purchase from these suppliers and vendors was 66% of our total purchase. Iseki strive to encourage such suppliers and vendors to implement the EMS in the future so as to enhance the ratio of our Green Purchasing.



### Education and training for environment / Qualified persons

Collaborative creation together with our stakeholders

### **⟨Approach to systematic environmental education and training⟩**

The principle to realize the recycle-oriented society is to promote environmental preservation and thus it is necessary for each person to enhance their own consciousness of the environment. For this, Iseki Group aims to improve environmental consciousness by providing all employees with the education and training called environmental program in three major steps according to the level of environmental stresses: subjective training for every employee, training for special jobs, and education for employees who engage with jobs which require certain official qualification.



System for education and training for environment / Qualified persons

### ⟨Strict compliance to environment-related laws and legal qualification and promotion of licenses related to environment⟩

As we acknowledge that conformance to environment-related laws and legislation is the basis of environmental preservation activities, we therefore encourage all of our employees to observe 5W1H strictly. At the same time, we offer our employees the opportunities to participate in seminars held by external institutes for managers in charge of pollution supervisor, chief electrical engineer, and boiler engineers to have the official qualifications needed for the promotion of developing recycling-oriented society. The number of employees qualified for official environmental qualification as of the end of March, 2007 is shown in the following table.

Name of qualif	Number of employees	
Pollution chief supervisor		1
	Air	15
	Water quality	19
Pollution supervisor	Noise	17
	Vibration	16
Energy control engineer	8	
Energy controller	3	
Chief electrical engineer	13	
Boiler engineer	85	
High pressure gas production safe	12	
Industrial waste treatment facility	5	
Specific chemical substances chie	16	
Hazardous material handler	169	

The number of officially qualified persons for environment

### ⟨Environmental education⟩

Iseki Group realizes that the first step to the environmental preservation is to raise the awareness of each individual; therefore, we support their activities to promote the environment preservation in their workshops. Iseki Group strives to further increase the awareness of each employee about the environment through the environmental training of new employees and issuance of Iseki Group newsletters.



Training scene

#### ⟨Training for internal environment auditors⟩

Iseki promotes appropriate improvements and continuous activities through system application checking by having environmental education based on the environmental management system and yearly regular audits by external certification institutes, as well as internal system application audits. Iseki Group has been offering our employees unified and systematic training and education by third-party institutions as we think it is necessary for us to train internal auditors to up-grade their skills and capabilities in order to maintain and improve the application of the environmental management system.

#### ⟨Environmental training⟩

It is required to complete training and educations to a certain level for any employees assigned to particular jobs such as casting and painting. This training and education is offered in accordance with various standards describing the impacts of such particular jobs to the environment, daily management procedures, and emergency procedures.

### **Environmental communication**

Collaborative creation together with our stakeholders

To exercise our responsibility as a company having a very close contact with the community, Iseki supports various activities in each community. Contribution to the development of community is a priority mission of Iseki group.

#### (Acceptance of plant tour)

Ehime prefecture is the birthplace of Iseki and the location of Seto Inland Sea National Park. As a part of social study program, Iseki-Matsuyama MFG Co., Ltd. in Ehime prefecture and all other Iseki's manufacturing plants allow elementary school students and

local residents to visit for plant tours. Iseki has now been designated as a "Facility for energy-environment study" by the Japan Productivity Center for Socio-economic Development and thus we have many visitors every year.







### ⟨Opening of vegetable gardening corner⟩

Iseki opened a "vegetable gardening corner" where visitors can touch and experience the vegetable gardening in the Matsuyama Exhibition Pavilion, the base of advertisement and public relations of Iseki Group.

URL of "SANAE-chan Farm"

http://www.iseki.co.jp/products/sanae/index.html



#### ⟨Information offering from web site⟩

Iseki Group also publishes our environmental activities on our web site. On the web site, you will find a mail box for your opinions and questions about environmental matters. For more information, please visit our web site.

### http://www.iseki.co.jp/

⟨Virtual plant tour page of Shikoku Bureau of Economy, Trade and Industry⟩



The Please click this banner.

Web site of Shikoku Bureau of Economy, Trade and Industry http://www.shikoku.meti.go.jp/soshiki/skh\_a3/5houkoku/040408b/vf/press.htm

### ⟨Execution of clean activity⟩

As part of our practices regarding "Contribution to society and community", which Iseki Group presents as our environmental policies for each district, our employees participate in cleaning activities in their district.



Iseki-Matsuyama MFG. Co., Ltd.



Iseki-Kumamoto MFG. Co., Ltd.



Iseki-Niigata MFG. Co., Ltd.



Iseki-Houei MFG. Co., Ltd

### Iseki-Matsuyama MFG. Co., Ltd.

### **Environmental data**

### **⟨Company profile⟩**



Address	700 Umaki-cho, Matsuyama-shi, Ehime prefecture
Number of employees	606
Area	151,000m²
Major products	Tractors, Medium and Small combine harvesters Dryers, Engines

### ⟨Basic principles on environment⟩

The Seto Inland Sea, a beautiful landscape which is incomparable in the world. Sea dotted with green islands under a blue clear sky. Iseki-Matsuyama MFG. Co., Ltd. determines action guidelines and promotes any business activities which harmonize with the environment for preserving this blessed natural environment.

### (Action policy)

### 1. Continuous improvement

Continuously improve the environmental management system and environmental performance by observing the environmental management system based on ISO14001.

#### Observation of laws and regulations concerning environment Observe environment-related legislation, local government regulations, and agreements concluded by the company.

### 3. Mitigation of negative impacts on environment and prevention of contamination

- 1) Minimize volume of electric energy use
- 2) Minimize volume of fuel and wood use
- 3) Segregate wastes and recycle
- 4) Control chemical substance optimally
- 5) Product design to consider the environment

These purposes and targets shall be set up within a technically and economically possible range, reviewed on a regular basis in order to deploy them into business activities, and aim to improve the company profit on top of the reduction of environmental stresses and the prevention of pollution.

#### 4. Contribution to community

- 1) Save water and use water efficiently as a corporate citizen in order to contribute to the severe water issues that our community has.
- 2) Proactive participation in the environmental preservation activities of community.

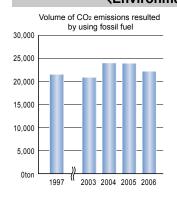
### 5. Familiarization of information to all employees

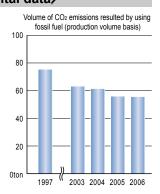
Familiarize all the information of environmental policy to all employees in the company and deal with the environment issues together through a publicity using company news and environmental education.

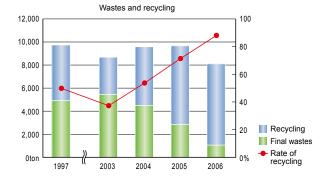
### 6. Disclosure of environmental policies

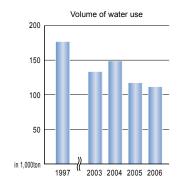
Disclose the environmental policies upon request of outsiders

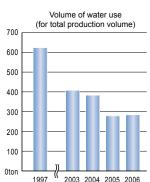
### ⟨Environmental data⟩

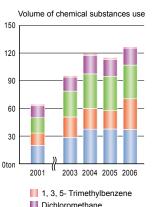


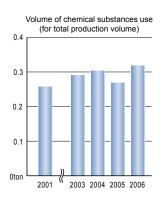












Water-soluble zinc compound
 Ethyl benzene

Toluene
Xylene

### Iseki-Kumamoto MFG. Co., Ltd.

### **Environmental data**

### **⟨Company profile⟩**



Address	1400 Yasunaga, Mashiki-cho, Kamimashiki-gun, Kumamoto prefecture
Number of employees	264
Area	217,000m <sup>2</sup>
Major products	Medium and Small combine harvesters, Multi-crop combine harvesters, Construction machinery

### **⟨Basic principles on environment⟩**

Mountain Aso with one of the largest caldera in the world, clean spring water in a rural paradise which spreads around the skirt of the mountain, under the high blue sky. We live by means of this rich nature and want to live in harmony with this natural wealth. Iseki-Kumamoto MFG. Co., Ltd. recognizes the multiple functions and roles of agriculture and agricultural villages by supplying them with agricultural machines; therefore, we establish our action guidelines based on honest thinking about what shall be done to preserve this wonderful natural environment and what can be done.

#### **⟨Action policy⟩**

#### 1. Continuous improvement

Continuously improve the environmental management system and environmental performance by observing the environmental management system based on ISO14001.

- Observation of laws and regulations concerning environment Observe environment-related legislation, local government regulations, and agreements concluded by the company.
- Mitigation of negative impacts on environment and prevention of contamination
  - 1) Promote energy-saving and resource-saving
  - 2) Promote reduction of industrial wastes
  - 3) Accelerate recycling approach
    Set up targets and execute and review on a regular basis so as to
    mitigate negative impacts and prevent contamination.

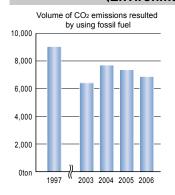
### 4. Contribution to community

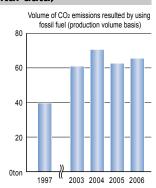
Open company welfare facilities up to public and contribute to the environmental preservation through cleanup activities.

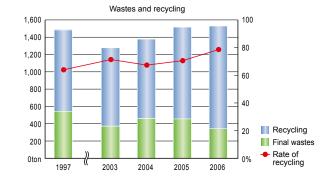
#### 5. Familiarization of information to all employees

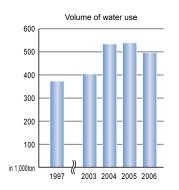
Familiarize all the information of environmental policy to all employees and constituent members in the company and deal with the environment issues together through a publicity using company news and environmental education.

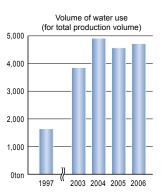
### ⟨Environmental data⟩

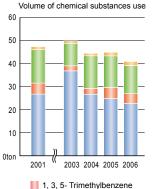


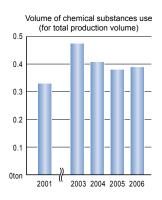












Toluene
Xylene

### Iseki-Niigata MFG. Co., Ltd.

### **Environmental data**

### **⟨Company profile⟩**



Address	3-12-23 Nishiohsaki, Sanjo-shi, Niigata prefecture
Number of employees	214
Area	29,000m²
Major products	Rice transplanters, Rice hullers, Vegetable transplanters, Binders

### ⟨Basic principles on environment⟩

Clear water from Igarashi river, a feeder stream of great Shinano river, natural environment surrounded by mountains of Echigo, and the Echigo Plain known as an area which boasts of abundant rice production. Iseki promotes this business in harmony with the natural environment through a supply of agricultural machines to preserve this blessed environment.

### ⟨Action policy⟩

#### 1. Continuous improvement

Continuously improve the environmental management system and environmental performance by observing the environmental management system based on ISO14001.

#### 2. Continuous improvement and prevention of contamination

Set up the environmental target and practice to achieve the target while reviewing the target on a regular basis in order to improve the environmental performance continuously.

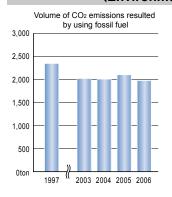
- 1) Improve energy use
- 2) Improve use of natural resources
- 3) Reduce waste and recycle
- 4) Control chemical substances properly

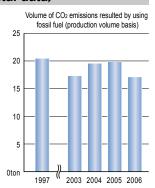
#### Familiarization of information to all employees and contribution to community

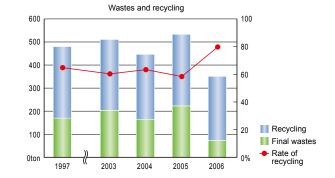
Distribute publicity to every employee through corporate environmental activities and education, as well as having close communication with people in the community, in order to promote environment preservation activities.

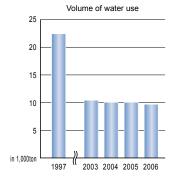
We will disclose our environmental policies to the public upon request so that the people in the community will know our policies.

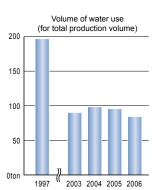
#### (Environmental data)

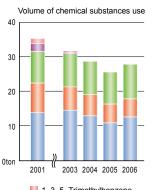


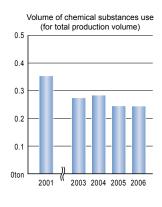












Water-soluble zinc compound
Ethyl benzene

Toluene
Xylene

### Iseki-Houei MFG. Co., Ltd.

### **Environmental data**

### ⟨Company profile⟩



Address	878-1 Umaki-cho, Matsuyama-shi, Ehime prefecture
Number of employees	317
Area	5,028m²
Major products	Cultivators, Tillers, Walk behind mower, Mower, Rotary

### ⟨Basic principles on environment⟩

The community adjacent to the Seto Inland Sea National Park. Iseki-Housei MFG. Co., Ltd. promotes the preservation of this blessed community and the creation of a people-friendly working environment for our employees.

### ⟨Action policy⟩

### 1. Continuous improvement

Continuously improve the environmental management system and environmental performance by observing the environmental management system based on ISO14001.

- Observation of laws and regulations concerning environment Observe environment-related legislation, local government regulations, and agreements concluded by the company.
- 3. Mitigation of negative impacts on environment and prevention of contamination
  - 1) Reduce volume of electric energy use
  - 2) Reduce volume of water use
  - 3) Segregate wastes and recycle

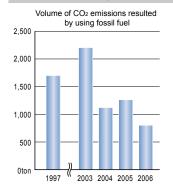
#### 4. Contribution to community

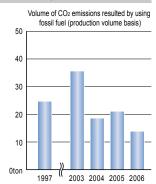
- 1) Save water and use water efficiently as a corporate citizen in order to contribute to the severe water issues that our community has.
- Participate in the environmental preservation activities in our community proactively

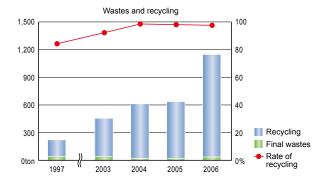
### 5. Familiarization of information to all employees

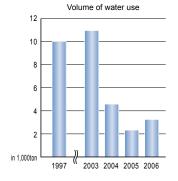
Familiarize all the information of environmental policy to all employees and constituent members in the company and deal with the environment issues together through a publicity using company news and environmental education.

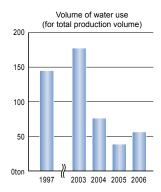
### ⟨Environmental data⟩











Achieving Harmony between Human Beings and the Earth



Contact about this report

**Environmental Control Department, ISEKI & CO., LTD.** 

₹791-2193 1 Yakura, Tobe-cho, Iyo-gun, Ehime prefecture Phone: +81-89-957-3311 Fax: +81-89-957-7959

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E-mail: kankyo@iseki.co.jp



